



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
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Canada

Tel (613) 632-5200
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646.9703
Job Sheet 205048



Part No: 646.9703

Part Name: Cutter Sub Assembly

Part Weight: 0 lbs

Job Created: 12/27/19

Due Date: 2/21/20

Type: SOLD

Note: DWG 646.9700 REV.H IPP REV:A NEW ISSUE 16-03-07 JLM VERIFIED BY:DD

Ship Via:

Job Qty: 6 pcs

Status: New

Job Tracking No:

Created By: Marie Lajeunesse

Description:

Priority: Medium

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	6 pcs		2/21/20	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		



Container No: S244235



Part: 646.9703
Job No: 205048
Serial No/Batch: S244235
Revision: H
Inspector:
Exp Date:
Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
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CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaero.com

Date: 01/02/20

DAS
41 JAN 03 2020
9:59

					Packaging 1 - 32				
					Packaging 1 - 33				
					Packaging 1 - 34				
					Packaging 1 - 35				
					Packaging 1 - 36				
					Packaging 1 - 37				
					120 Small Fab - 2 - B4B	6 pcs	2/21/20	0.00 2.00	Small Fab - 1 - B4B
Small Fab - 2 - B4B									
Small Fab - 3 - B4B									
Small Fab - 4 - B4B									
Small Fab - 5 - B4B	DAS								
Small Fab - 6 - B4B	'41 IAN 03 2020								
Small Fab - 7 - B4B	9-89								
Small Fab - 8 - B4B									
Small Fab - 9 - B4B									
Small Fab - Various 1 - B4B									
130 QC 5	6 pcs	2/21/20	0.00 0.00	QC 5 - 10					
				QC 5 - 12					
				QC 5 - 17					
				QC 5 - 18					
				QC 5 - 19					
				QC 5 - 22					
				QC 5 - 24					
				QC 5 - 3					
				QC 5 - 43					
				QC 5 - 49					
				QC 5 - 51					
				QC 5 - 58					
				QC 5 - 68					
				QC 5 - 9					
				QC 5 - 50					
				QC 5 - 30					
				QC 5 - 40	DAS IAN 03 2020 40				
				QC 5 - 61	9-89				
				QC 5 - 81					
				140 Packaging 3-1 - Stock - B4B	6 pcs	2/21/20	0.00 0.00	Packaging 3 - 1 - B4B	
								Packaging 3 - 2 - B4B	
Packaging 3 - 3 - B4B									
Packaging 3 - 4 - B4B									
Packaging 3 - 5 - B4B									
Packaging 3 - 6 - B4B									
Packaging 3 - 7 - B4B									
Packaging 3 - 8 - B4B									
Packaging 3 - 9 - B4B									
Packaging 3 - 10 - B4B									
Packaging 3 - 11 - B4B									
Packaging 3 - 12 - B4B									
Packaging 3 - 13 - B4B									
Packaging 3 - 14 - B4B									
Packaging 3 - 15 - B4B									
Packaging 3 - 16 - B4B									
Packaging 3 - 17 - B4B									
Packaging 3 - 18 - B4B									
Packaging 3 - 19 - B4B									
Packaging 3 - 20 - B4B									
Packaging 3 - 21 - B4B									
Packaging 3 - 22 - B4B	DAS								
Packaging 3 - 23 - B4B	84 CCK013								
								9-89	

Plex 12/27/19 10:54 AM Dart.lajeunesse.marie

150	QC 21 - SA	6 pcs	2/21/20	0.00 0.00	Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
					Packaging 3 - 37 - B4B	DAS
					QC 21 - SA - 21	21
					QC 21 - SA - 70	9-89
					QC 21 - SA - 53	

JAN 06 2020

Part Op 110 - (Pick Kit)
Descriptions: 120 - (Small Fab) Assemble as per dwg and apply loctite 598 on all faying surfaces per note . A/R RTV LOCTITE
598: S211075 exp. date: 1/21
130 - QC5- Inspect part completeness to step on W/O)
140 - (Identify as per dwg & Stock Location:) ***IDENTIFY AS PER IAW MPP-120***
150 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
646.9711	Blade	12 pcs (2 ea)	110-Packaging 1 - Pick Kit	S229147
646.9713	Body	6 pcs (1 ea)	110-Packaging 1 - Pick Kit	S116376
MS21042L08	Nut	36 Ea (6 ea)	110-Packaging 1 - Pick Kit	S232687
MS27039-08-19	Screw	36 Ea (6 ea)	110-Packaging 1 - Pick Kit	S231293
NAS1149FN832P	Washer (AN960-8)	72 Ea (12 ea)	110-Packaging 1 - Pick Kit	S224538

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	646.9711	12	51	0
	646.9713	6	28	0
	MS21042L08	36	794	0
	MS27039-08-19	36	842	0
	NAS1149FN832P	72	1,652	0

Part Specifications

Specifications could not be found.

